

D5505-1 BASE, UPPER CUTTER

NOTES:

1) MATERIAL: 7075-T6/T62/T651 ALUMINUM PLATE
PER QQ-A-250/12 OR AMS-QQ-A-250/13 OR AMS 4045 OR ASTM B209
OR
7075-T6/T62/T651 ALCLAD ALUMINUM PLATE
PER QQ-A-250/13 OR AMS-QQ-A-250/13 OR AMS 4048 / 4049 OR ASTM B209
REF. DART SPEC M7075T6S

2) FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK,
PRIME IAW MIL-P-23377 J TYPE I CLASS N; 1-2 MIL MAX, AS PER QSI 005

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

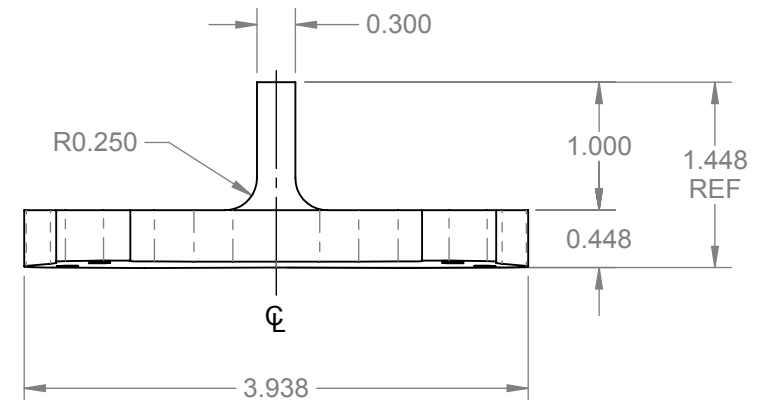
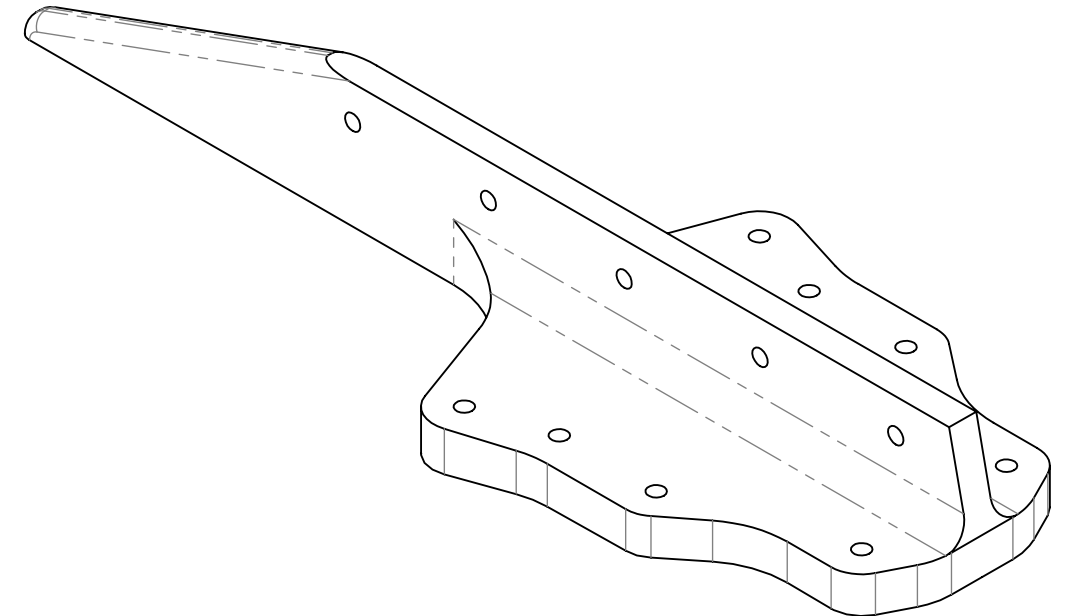
4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5505-1", TAI P/N "RC95T400110VN", REVISION, BATCH NUMBER AND MANUFACTURE DATE PER QSI 044 METHOD 6-2

7) WEIGHT: 0.92 lbs (0.42 kgs)

8) ALL NON-DIMENSIONED FEATURES PER PART FILE: D5505-1.STEP



PRELIMINARY ISSUE

A	NEW ISSUE	JMH	17.06.23
REV.	DESCRIPTION		BY DATE
DESIGN	JMH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. REV. A5 D5505 SHEET 1 OF 1	
DRAWN	SC		
CHECKED	WM		
MFG. APPR.	JFS		
APPROVED			
DE APPR.		TITLE SCALE BASE, UPPER CUTTER NTS	
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